



Date: User: Wednesday, 06/08/2008 10:51:21 AM

Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LONGITUDINAL SUPPORT ASSEMBLY

Job Number: 41013

Seq. #:

Job Number:

Machine Or Operation:

Description:

Part Number: PB674300145

20.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/06

Job Completion



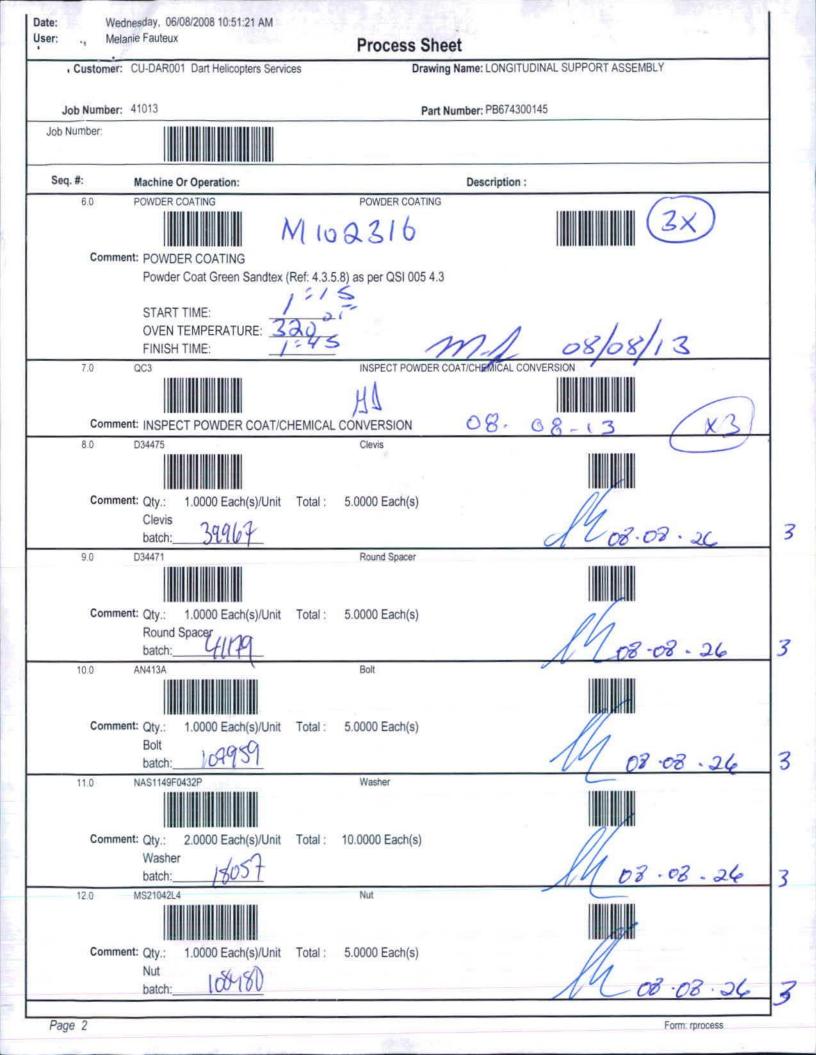
u 81.81.26

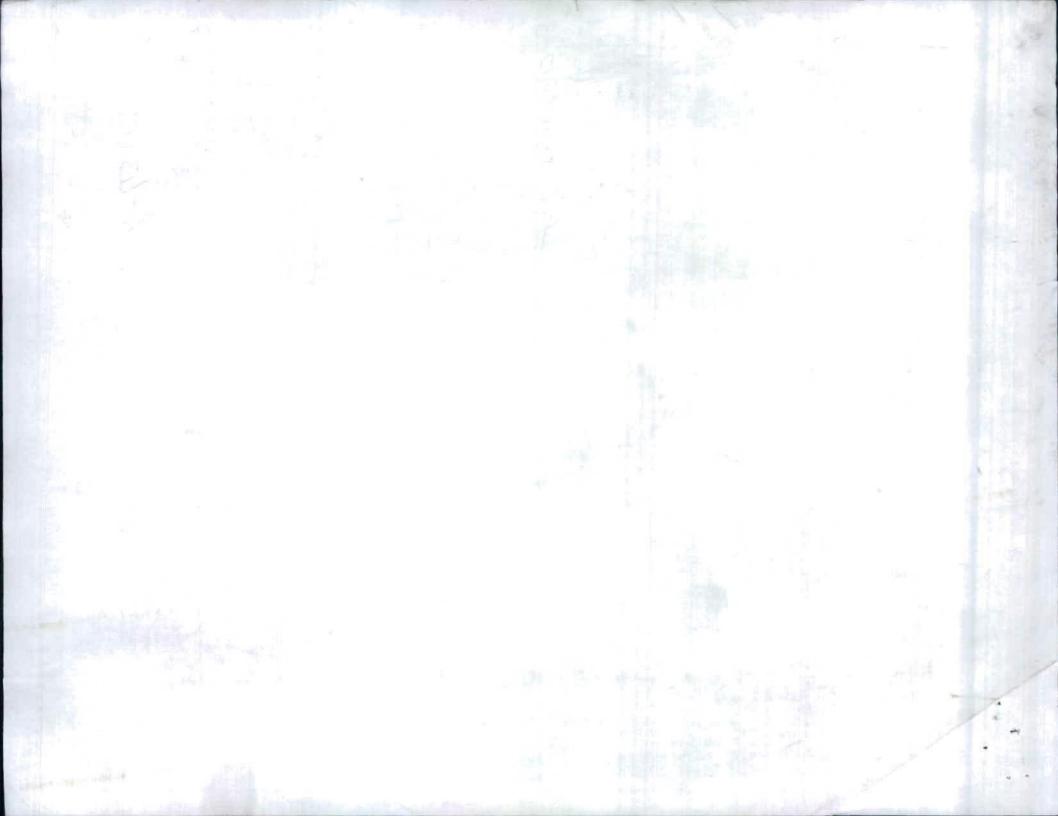


Date: Wednesday, 06/08/2008 10:51:21 AM User: Melanie Fauteux **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: LONGITUDINAL SUPPORT ASSEMBLY Job Number: 41013 Part Number: PB674300145 Job Number: Seq. #: Machine Or Operation: Description: MS17984C410 13.0 QUICK PIN REPLACEMENT Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s) QUICK PIN REPLACEMENT 08.08.24 batch: 14.0 30345T21 LANYARD Comment: Qty.: 5.0000 Each(s) 1.0000 Each(s)/Unit Total: LANYARD 08.08.26 batch: BSP43 15.0 RIVET Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s) RIVET batch: 16.0 AN960JD6 Washer Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s) Washer 28.08.26 batch: SMALL FAB 1 17.0 SMALL & MEDIUM FAB RESOURCE 1 08.08.26 Comment: Assemble parts as per dwg PB67-43001 INSPECT WORK TO CURRENT STEP 18.0 QC5 Comment: INSPECT WORK TO CURRENT STEP PACKAGING RESOURCE #1 19.0 PACKAGING 1 39952 Comment: PACKAGING RESOURCE #1 Identify and Stock

Location:







Mělanie Fauteux Customer : CU-DAR001 Dart Helicopters Services

User **Process Sheet** : LONGITUDINAL SUPPORT ASSEMBLY **Drawing Name** Job Number : 41013 Estimate Number : 13524 : PB674300145 P.O. Number Part Number : B6743001 P.13 This Issue : 06/08/2008 S.O. No. : **Drawing Number** : NC Prsht Rev. Project Number : N/A : B1 First Issue : 11 Type : SMALL /MED FAB **Drawing Revision** Previous Run Material : 13/08/2008 Each **Due Date** Written By Checked & Approved By Comment : Est Rev:A 08-07-25 new issue DD verified by:ec Additional Product was alone Job Number: Seq. #: Machine Or Operation: Description: 240107 SPRING SLOTTED PIN 1.0 Comment: Qty.: 5.0000 Each(s) 1.0000 Each(s)/Unit Total: SPRING SLOTTED PIN 98.08.12 batch: M/185 2.0 PB674300197 Clevis Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s) Clevis batch: D 3.0 PB6743001357 Tube Arm Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s) Tube Arm SMALL FAB SMALL & MEDIUM FAB RESOURCE 1 40 Comment: SMALL & MEDIUM FAB RESOURCE 1 1- line drill -97 and -357 using existing pilot hole of -357 as per dwg

2- install spring pin

QC5

INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP



5.0